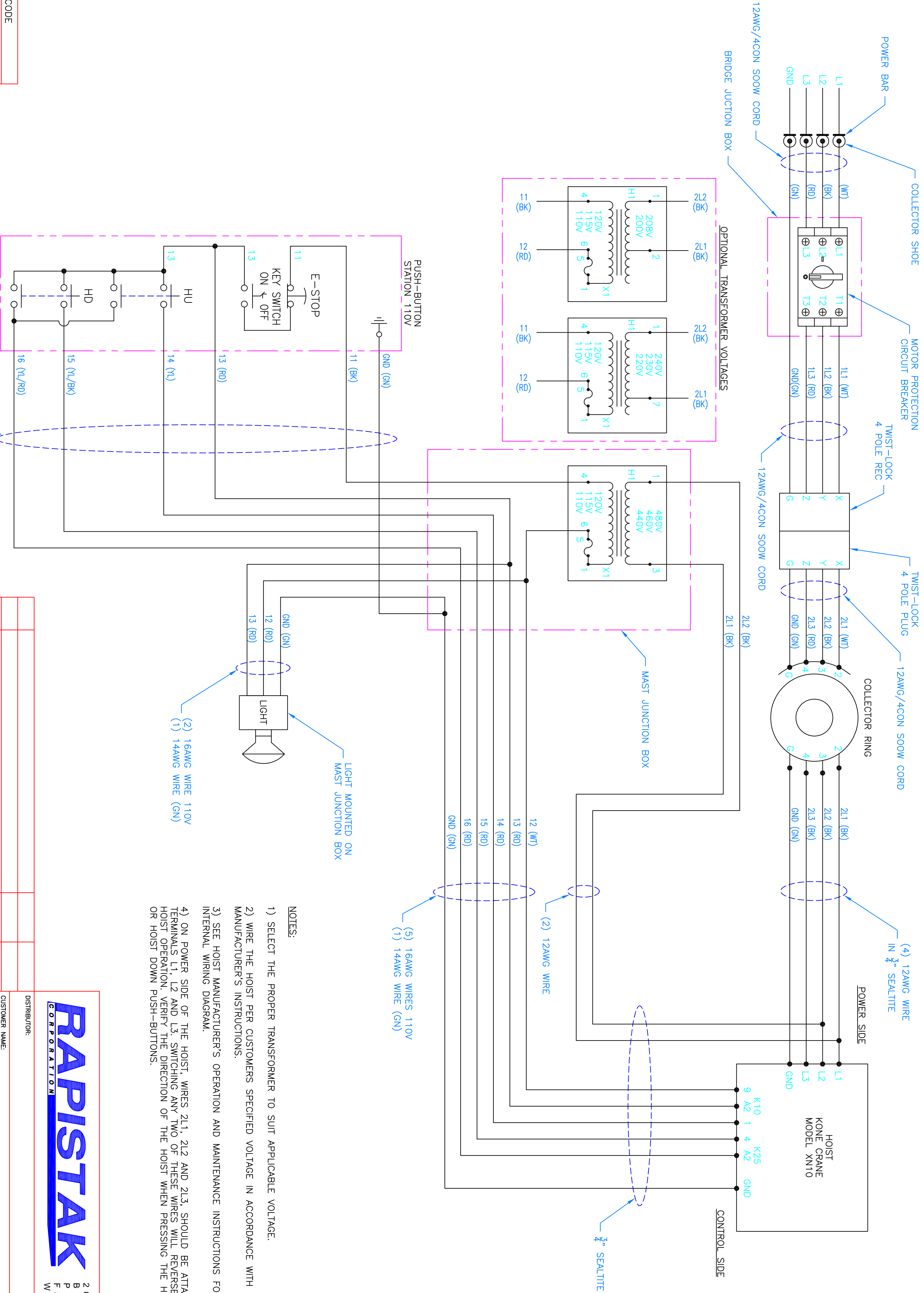


| WIRE COLOR CODE | WIRE COLOR CODE |
|-----------------|--------------------------|
| WH | WHITE |
| BK | BLACK |
| RD | RED |
| GN | GREEN |
| YL | YELLOW |
| YL/BK | YELLOW WITH BLACK STRIPE |
| YL/RD | YELLOW WITH RED STRIPE |



- NOTES:**
- 1) SELECT THE PROPER TRANSFORMER TO SUIT APPLICABLE VOLTAGE.
 - 2) WIRE THE HOIST PER CUSTOMERS SPECIFIED VOLTAGE IN ACCORDANCE WITH HOIST MANUFACTURER'S INSTRUCTIONS.
 - 3) SEE HOIST MANUFACTURER'S OPERATION AND MAINTENANCE INSTRUCTIONS FOR HOIST INTERNAL WIRING DIAGRAM.
 - 4) ON POWER SIDE OF THE HOIST, WIRES 2L1, 2L2 AND 2L3, SHOULD BE ATTACHED TO TERMINALS L1, L2 AND L3. SWITCHING ANY TWO OF THESE WIRES WILL REVERSE THE HOIST OPERATION. VERIFY THE DIRECTION OF THE HOIST WHEN PRESSING THE HOIST UP OR HOIST DOWN PUSH-BUTTONS.

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| REV. | DESCRIPTION | REVISED BY | DATE | TOLERANCES | SCALE: | TITLE: |
|------|-------------|------------|------|--|--------|---|
| | | | | FABRICATION: 0 TO 24 ±1/32 IN. 24 TO 72 ±1/16 IN. 72 & UP ±1/8 IN. ANGLES: ±1 DEGREE MACHINING: 0.005 TO 0.01 IN. FINISH: 125 MICRO INCHES BREAK ALL EDGES | 1"=1" | WIRING DIAGRAM FOR MANUAL STACKER, TWO SPEED HOIST 208V/200V, 240V/230V/220V, 480V/460V/440V, 3PH, 50/60HZ FOR XN10 2 FALL CHAIN HOIST, 16/4 FPM |
| | | | | | | REFERENCE NO.: C |
| | | | | | | DRAWING NO.: 33001 |
| | | | | | | REVISION |

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